



Linear Lens Changers

Accurate, Fast, and Repeatable Motorized Lens Selection





is a world leader in the design, manufacture and integration of OEM and complete microscopy automation solutions for the biomedical, metrology, electronics, semiconductor, and flat panel display markets.

Introducing the all-new iLLC, sLLC, and LLC2/3, the next generation of WDI's innovative Linear Lens Changers. Each LLC is equipped with a high resolution optical incremental encoder for unparalleled accuracy and repeatability. iLLC models include a low-profile integrated controller. All components provide exceptional reliability and performance at a significant cost reduction compared to traditional lens changers.

- ✓ New state-of-the-art digital servo controller provides enhanced performance while reducing overall cost
- \checkmark Featuring a high-resolution optical encoder which ensures precision and accuracy with ±0.16 μm repeatability
- ✓ iLLC and sLLC models support almost all objectives including Mitutoyo, Olympus, Zeiss, Nikon, Leica, and mag.x by using modular inserts
- Compatible with WDI PFA-DT/LN Modular Microscope Systems (MMS) as well as standalone applications
- ✓ Separated controller models available to provide mechanical clearance where needed

FEATURES & BENEFITS



Accuracy

Now featuring a high resolution optical encoder, coupled with an advanced digital servo controller, the LLC series products can achieve unmatched accuracy and precision. The high precision bearing provides lateral stability while allowing fast positioning of objectives with ±0.16 µm repeatability.



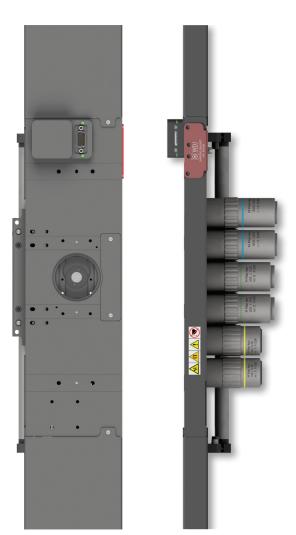
WDI designed the LLC product line with speed in mind.The iLLC, sLLC, LLC2, and LLC3 models feature a direct drive linear motor allowing for rapid objective lens change. All models feature shaft linear motors which can change between nearby lenses in as fast as 0.3 seconds.



With integrated and separated options, the LLC can be used standalone or integrated in a WDI Modular Microscope System with autofocus sensor with ease. Objective inserts and use of thread adapters allow for unprecedented flexibility making LLC's compatible with almost all objective lenses on the market.



All new LLC's use CAN or serial RS485 communication protocols which provides greater speed, reliability and robustness as well as improved remote monitoring and system diagnostics. With a new user interface and support for existing SDK's, the lens changers can readily be used in variety of applications.



iLLC-LG

USE IN MODULAR MICROSCOPE SYSTEM

Flexible Controller Option

Control and communication electronics have been redesigned to allow flexible configurations in a wide range of applications. The controller can be integrated (iLLC), attached (LLC3), or separated (sLLC, LLC2, and LLC3) depending on space and integration requirements. Dedicated cables for encoder and motor connections are provided with separated controller options.



MODULAR MICROSCOPE SYSTEM (MMS) CONFIGURATIONS

Multi-Objective System

- WDI High Resolution MMS
- PFA-LN Autofocus Sensor
- iZAA-MO Z-Axis Actuator
- iLLC-SM Integrated Lens Changer Small
- RGB FPHPLED Illuminator

Multi-Objective System

- WDI High Resolution MMS
- PFA-DT Autofocus Sensor
- iZAA-MO Z-Axis Actuator
- LLC3 Linear Lens Changer w/ Attached Controller (CTR-LLC-A)
- PBI-ILL-WLED I.5 Illuminator

LENS CHANGER SPECIFICATIONS

| Parameter | LLC2 | LLC3 | iLLC-SM | iLLC-LG | |
|---|---|---|---|---|--|
| Maximum # of Objectives | 2 | 3 | 3 to 5 | 3 to 6 | |
| Standard Objective Thread ¹ | M26x36TPI | | Multiple (See Table Below) | | |
| Objectives Supported | Typically Mitutoyo ¹ | | Mitutoyo, Olympus, Zeiss, Nikon, Leica, mag.x, etc | | |
| Motion Type | Direct Drive Linear Motor | | | | |
| Encoder | Linear Incremental Optical Encoder 78 nm Resolution | | | | |
| Positioning Repeatability | ±0.16 µm | | | | |
| Minimum Lens Change Speed ² | 0.3 s (35 mm spacing) | Adjacent: 0.3 s First-to-Last: 0.4 s (38 mm spacing) | Adjacent: 0.3 s First-to-Last: 0.5 s | Adjacent: 0.3 s First-to-Last: 0.6 s | |
| Bearings | High Precision Crossed-Roller with Anti-Creep | | | | |
| Compliance | Clean Room Class 1000 (ISO 6) | | | | |
| Maximum Acceleration / Deceleration | 8500 mm/s² / 8500 mm/s² | | | | |
| Maximum Speed | 700 mm/s | | | | |
| Weight (excluding inserts and objectives) | 1.3 kg | 1.8 kg | 1.9 kg | 2.75 kg | |
| Maximum Recommended Load | 0.6 kg | 0.95 kg | 1.3 kg | 2.0 kg | |
| Available Models | LLC2 w/ Separated Controller | LLC3 w/ Separated Controller LLC3 w/ Attached Controller | iLLC-SM (Integrated Controller) sLLC-SM (Separated Controller) | iLLC-LG (Integrated Controller) sLLC-LG (Separated Controller) | |

STANDARD OBJECTIVE INSERTS' (ILLC AND SLLC MODELS)

| Thread Objective | M25x0.75 Nikon | M26x36TPI Mitutoyo | W0.8"-36 (RMS) Olympus | M34x0.75 mag.x |
|--|-------------------|--|--|----------------------------|
| iLLC-SM/sLLC-SM Compatible Inserts | 400836 400860 | € • • • • • • • • • • • • • | 400811 400811 401518 38.000 400910 | Not Compatible |
| iLLC-LG/sLLC-LG Compatible Inserts | 401988 | 54.667 401311 54.667 401311 401109 401109 35.00 402024 | | 401110 54.667 401877 |

Thread adapters are available for conversion to other threads. Custom inserts are available upon request.

²Measured with LLC fully loaded, default parameters, and 48 VDC power. Lower voltage may increase lens change times.



WDI is a world leader in the design, manufacture, and integration of OEM and complete microscopy automation solutions for the biomedical, metrology, electronics, semiconductor, and flat panel display markets. WDI's success lies in an innovative culture and ability to optimize and adapt our technology to customers' specific requirements by listening to their needs and gaining a deep understanding of their processes, applications and goals. WDI employs over 70 optical, electrical, mechanical and software engineers, as well as scientists, who are dedicated to servicing our customers. Contact WDI today to see how we can help solve your microscopy automation needs.



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