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# White FPHPLED Illuminator Datasheet



2025

## White FPHPLED Illuminator Description

The White FPHPLED Illuminator is a high power LED illuminator designed for modern inspection and review applications. It is designed to provide high intensity light and optimally cover the FOV of the objective lenses. It utilizes a high-speed controller enabling short pulse high intensity strobe operation. It couples directly to WDI's MMS (Modular Microscope Systems), eliminating the need for fiber optic bundles.

The White FPHPLED Illuminator has the following features:

- One high power white LED pulsed as short as 1.3 $\mu$ s to provide extremely bright white illumination without pronounced pixel smearing for today's fastest area scan cameras.
- Onboard controller and several modes of operation enable configurable synchronization, simplifying integration and supporting many different applications.
- Adjustable optics allow using this illuminator in a variety of system configurations with different working distances. Refer to "*Optical Specifications*" on page 5 for more information.

## Ordering Info

**Table 1 White FPHPLED Illuminator Types**

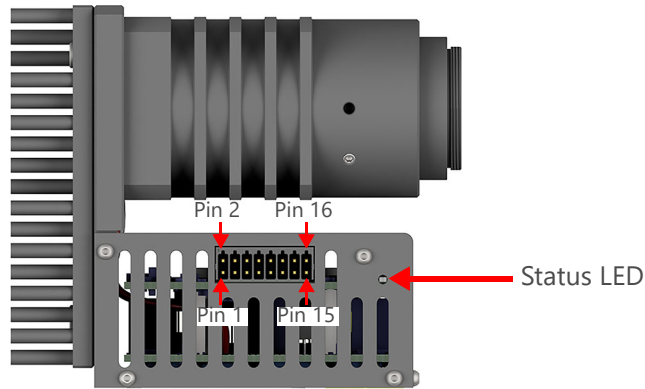
| Type  | Part Number |
|---|-------------|
| White Fast Pulse High Power Illuminator (ILL-PBI-FPHPLED10-MHR) | 977810      |

## Product Specifications

**Table 2 White FPHPLED Illuminator Specifications**

| Parameter                              | Value  |
|--|--|
| Max Current (Continuous, Pulse, Surge) | 3A, 8A, 10A  |
| Minimum Pulse Width                    | 1.3 $\mu$ s  |
| Surge Mode Maximum Pulse Width         | 10 $\mu$ s (Maximum Duty Cycle 0.5%)   |
| Pulse Mode Maximum Pulse Width         | 1000 $\mu$ s (Maximum Duty Cycle 0.5%)   |
| Pulse Width Resolution                 | 0.1 $\mu$ s  |
| Pulse Trigger Delay Resolution         | 0.01 $\mu$ s   |
| Camera Trigger Delay Resolution        | 0.01 $\mu$ s   |
| Working Distance Range                 | The working distance is adjustable from 101 mm to 160 mm (factory default is 128 mm) |
| Compliance                             | Clean Room Class 1000 (ISO6)   |

## Electrical Connections



**Figure 1** Controller Connector

**Table 3** Controller Connector Pinouts

| Pin # | Signal Name | Description   |
|-------|-------------|---|
| 1,2   | +24V        | +24V Power Supply.  |
| 3,4   | GND         | Power Supply Return   |
| 5     | Reserved    | Reserved  |
| 6     | Reserved    | Reserved  |
| 7     | IO1         | Digital Input/Output 1  |
| 8     | GND         | IOs Return  |
| 9     | IO3         | Digital Input/Output 3  |
| 10    | IO2         | Digital Input/Output 2  |
| 11    | RS485-      | Inverting RS485 Receiver Input and Driver Output                |
| 12    | RS485+      | Non Inverting RS485 Receiver Input and Driver Output            |
| 13    | GND         | IOs Return  |
| 14    | IO4         | Enable IN (optional – not used with factory settings)           |
| 15    | IO5-        | Inverting Differential IO5 Receiver Input and Driver Output     |
| 16    | IO5+        | Non Inverting Differential IO5 Receiver Input and Driver Output |

**NOTE:** Digital IOs (IO1 to IO5) can be assigned as input sync (trigger) or camera sync, or other signals that may be defined as needed.

**NOTE:** Mating connector is Phoenix Contact 1844633. \*Pin 1 from manufacturer is overwritten as pin 2.

## Electrical Specifications

**Table 4 White FPHPLED Illuminator and Integrated Controller Electrical Specifications**

| Parameter                               | Condition   | Minimum | Typical | Maximum | Units |
|---|---|---------|---------|---------|-------|
| Input Voltage                           |   | 21.6    | 24      | 26.4    | V     |
| Input Current                           |   |         |         | 0.8     | A     |
| Output Ripple                           |   |         | 3       |         | %     |
| Duty Cycle                              | 0.1% increment. Pulse width condition applies.  | 0.1     |         | 100     | %     |
| PWM Frequency                           |   | 1.526   |         | 100,000 | Hz    |
| Analog Dimming                          | 0.1% increment.   | 2       |         | 100     | %     |
| Optical Output Rise Time                |   |         | 0.2     |         | μs    |
| Optical Output Fall Time                |   |         | 0.2     |         | μs    |
| Minimum Pulse Width                     | Minimum pulse width is defined as time between rising and falling edges crossing 50% of the peak level.   |         | 1.3     |         | μs    |
| Trigger to Optical Pulse Latency        | Time measured between the rising edge of the external trigger signal on DIO and rising edge of the optical pulse read on an oscilloscope with a photodiode. |         | 0.5     |         | μs    |
| <b>RS485, DIO5</b>                      |   |         |         |         |       |
| Differential Driver Output Voltage      |   | 2.0     |         | 3.3     | V     |
| Receiver Differential Threshold Voltage |   | 10      | 105     | 200     | mV    |
| Differential Termination Resistor       | Turned on under software control. Not applicable for DIO5   |         | 120     |         | Ω     |
| RS485 Baudrate                          | Not applicable for DIO5   |         | 115,200 |         | bps   |
| <b>Digital Inputs (IO1,IO2,IO3,IO4)</b> |   |         |         |         |       |
| Input Voltage High (VIH)                | All IOs except IO4  | 2       |         | 5.5     | V     |
| Input Voltage Low (VIL)                 | All IOs except IO4  | -0.5    |         | 0.7     | V     |
| Input Voltage High (VIH)                | IO4   | 2.8     |         | 28      | V     |
| Input Voltage Low (VIL)                 | IO4   | -0.5    |         | 1       | V     |
| Input Resistance                        |   |         | 5       |         | KΩ    |
| Output Voltage High (VOH)               |   | 4.5     | 5       |         | V     |

**Table 4 White FPHPLED Illuminator and Integrated Controller Electrical Specifications (continued)**

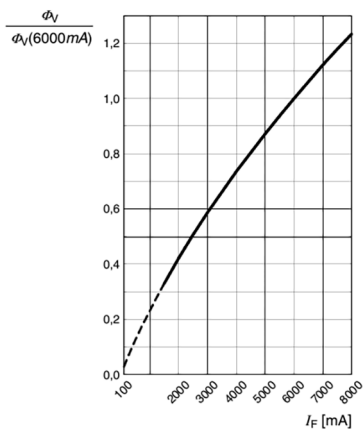
| Parameter                | Condition                              | Minimum | Typical | Maximum | Units    |
|--------------------------|--|---------|---------|---------|----------|
| Output Voltage Low (VOL) |  | 0       |         | 0.4     | V        |
| Output Impedance         | All IO except IO4 which is 6K $\Omega$ |         | 40.2    |         | $\Omega$ |

## Optical Specifications

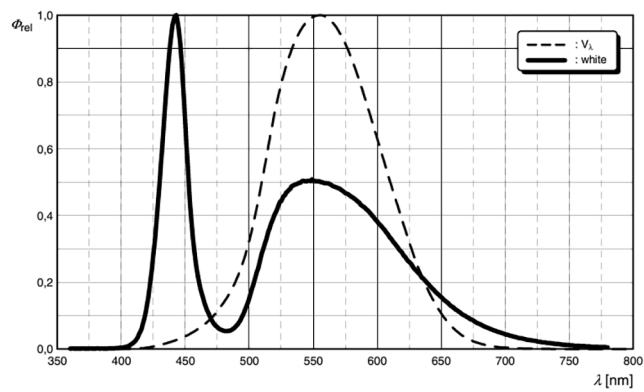
### White LED

**Table 5 Luminous Flux Parameters**

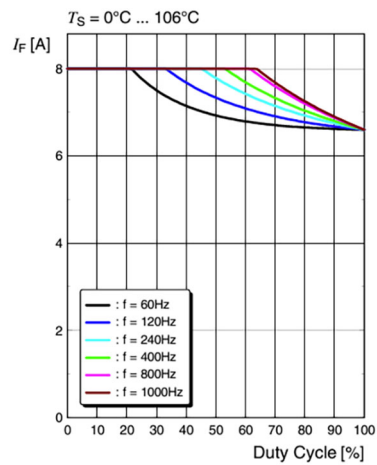
| Parameter               | Value  |
|-------------------------|--|
| Luminous Flux (Minimum) | 1320 lm $I_F = 6A$ (See <a href="#">Figure 2</a> ) |
| Luminous Flux (Maximum) | 2120 lm $I_F = 6A$ (See <a href="#">Figure 2</a> ) |
| Color                   | Cool White   |

**Figure 2** Relative Luminous Flux

$$\Phi_{\text{rel}} = f(\lambda); I_F = 6000 \text{ mA}; T_J = 25^\circ\text{C}$$

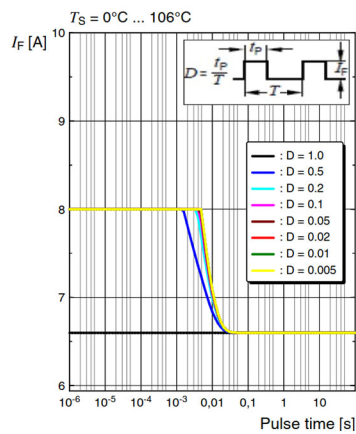


**Figure 3** Output Spectrum



**Figure 4** Permissible Frequency Handling

$$I_F = f(t_p); D: \text{Duty cycle}$$



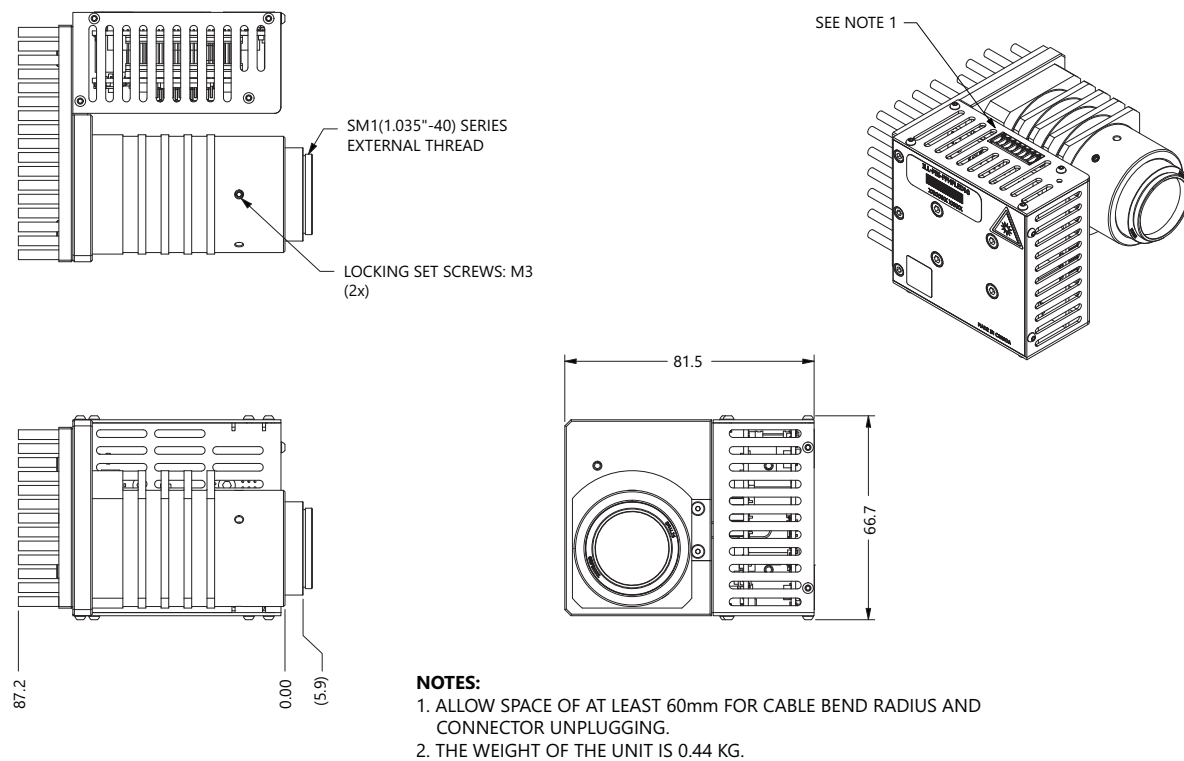
**Figure 5** Permissible Pulse Handling

## Environmental Specifications

**Table 6 White FPHLED Illuminator Environmental Specifications**

| Description                              | Value                     |
|--|---------------------------|
| Operating Ambient Temperature            | 20°C to 30°C              |
| Transport Temperature (sealed container) | -20°C to 50°C             |
| Storage Temperature                      | 10°C to 40°C              |
| Humidity Temperature                     | 10% to 80% non-condensing |

## Mechanical Dimensions



**Figure 6** White FPHLED Illuminator Dimensions

Accessories

Table 7 White FPHPLED Illuminator Accessories

| KIT Accessories                                 | Part Number | Remarks                          |
|---|-------------|----------------------------------|
| Cable (CAB-PFABUS-PWR/USB TO RS485),1800mm      | 801483      | This is flying leads terminated. |
| Cable (CAB-PFABUS-PWR/USB TO RS485),DIN4,1800mm | 801304      | This is DIN4 terminated.         |

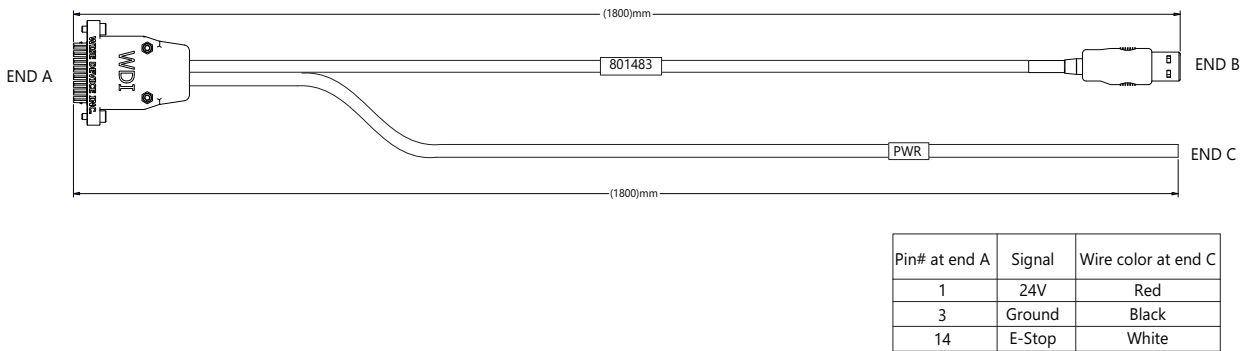


Figure 7 CAB-PFABUS-PWR/USB TO RS485 Cable Wiring

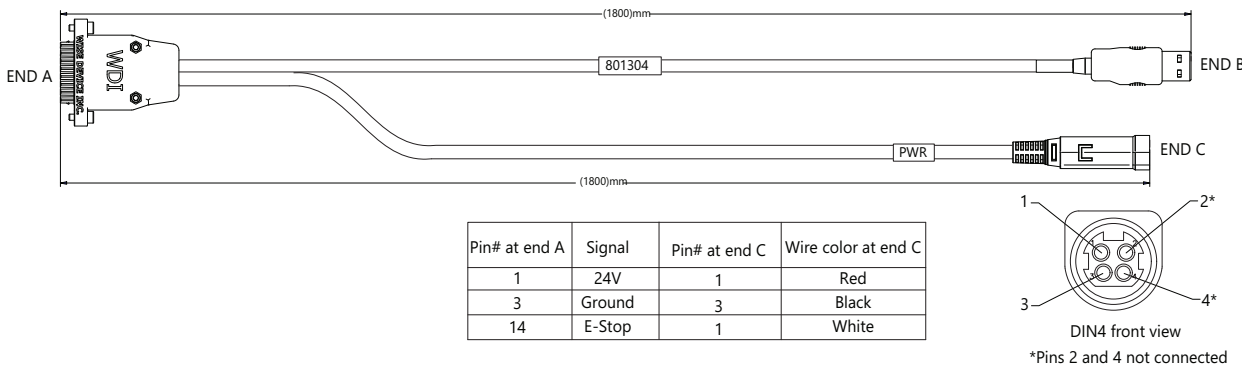


Figure 8 CAB-PFABUS-PWR/USB TO RS485 DIN4 Cable Wiring